

STANDARD AIRGUN TESTING

The gun trade have considered for a long time now, if it was possible to prepare a standard airgun test, it would be helpful to manufacturers of airguns, and those that have to test them when asked to report on an airguns power.

Pressure from certain sectors of the manufacturing industry of both projectiles and air guns has been never ending, for instance some pre charged air gun makers want a medium weight pellet only to be used (out of the question as the gun may perform better with a heavy weight pellet). Some spring air gun makers want the same so that light weight pellets are discounted.

There have been many suggestions for test procedures, including:

1. Moulding wax pellets in the bore before firing, to determine velocity.
2. Using the volume of air produced on firing to determine power.
3. The most unbelievable was to fire a pellet at a 1 pound block of steel to see how far it would move!

Anyway, the most logical that we can come up with is the one enclosed.

This is the procedure Helston Forensics now use for testing, and refer to, to validate our findings. It is fair to all concerned and more important it can be used to prepare similar results from Cornwall to Scotland!

Things to consider

1. Definition of muzzle velocity.
2. Pellet drag coefficients, their effect deceleration.
3. Humidity.
4. Acceleration due to gravity.
5. Correction for altitude.
6. Down range velocity reduction.
7. Correction for latitude.
8. Acceleration due to muzzle blast.
9. The effects of the position of the sun and moon
10. Equipment error.
11. Inaccuracies of energy formula.

DEFINITION OF MUZZLE VELOCITY (FOR THE AIRGUN TEST)

Defined as the measured velocity at a distance beginning between 12 to 15 inches from the muzzle, projected back to the muzzle, taking into account retardation due to free air (as if there was no muzzle blast).

DOWN RANGE DRAG COEFFICIENTS

Take an energy calculation from a test firing of .22 that gives a reading of say 12.2ft lbs, look to the drag coefficients chart for the nearest which is 12.277 The down range deceleration over 12 inches will be in the region of 1/3 of the difference between 12.277 and 12.091 (0.062 ft/lbs).

This figure will alter slightly if the shape of the pellet changes, deceleration will usually be increased if the pellet is flat nosed, also the weight of the pellet will have an effect, note that the down range chart is calculated for a 14.5gr sphere (.22).

ALL EFFECTS WITH THE EXCEPTION OF MUZZLE BLAST DOES NOT INCREASE THE SPEED OF THE PELLET, THEREFORE ANY CORRECTION TO THE CRONO READING SHOULD BE AN INCREASE IN FT/LBS!

MUZZLE BLAST

The effect of the pressure on the projectile (if it is still accelerating under pressure when the pellet is at the muzzle) is to push the projectile on when it is free of the muzzle.

As the pellet just leaves the muzzle it comes into a space of forward moving air pushed ahead of it, therefore for a short period it does not feel the effect of the drag it will encounter further down range.

The pellet is also pushed by the blast of air from behind, the vacuum effect caused by the air expelled in front of the pellet, coupled with the extra push from behind when the pellet becomes free of drag from the walls of the bore of the gun allow the blast to accelerate the pellet. This effect is very small but never the less very significant. The peak velocity is usually about 3 inches from the actual muzzle.

The law asks for energy “at the muzzle”. Fortunately calculations show that the difference between energy at the muzzle and those at a distance away from the muzzle where measuring becomes practical are very small (in the 6 to 12 ft lb range and above).

After making corrections that are practical to improve the accuracy of a reading, you must be aware of other factors that have an appreciable effect on the pellet down range measurement, they include humidity and pellet drag.

AMBIENT AIR DENSITY

Air temperature, pressure, and humidity variations make up the ambient air density. Humidity has a counter intuitive impact. Since water vapour has a density of 0.8 grams per litre, while dry air averages about 1.225 grams per litre, higher humidity actually decreases the air density, and therefore decreases the drag.

HUMIDITY

A test conducted in a natural environment is valid, damp air or dry.....it would be prudent to note if the air was extremely damp or dry as it could account for a difference in readings (the difference is so small it is less than you would expect to note from the difference between one shot and the next). The facts prevail, if the airgun produces a reading "over the limit" in damp air (as encountered in the UK atmosphere), then the airgun is capable of exceeding the legal limit.

The molecular weight of air that is dry is heavier than air that is humid. If the air is damp the pellet velocity is more as there is less drag, the air becomes "thinner" as you rise above sea level. All factors have an effect on the projection back to the muzzle from the point of measurement, but are discounted as the measurement required is being measured at the point by which the muzzle velocity is defined.

Equipment Error

The "standard test" calls for a maximum equipment error not to exceed 0.5%.

The compound error of a 0.5% error in the weight of a pellet and a similar error in the device used to record the speed can result in the following:

Fig 1.

Calculations (Pellet Weight in Grains)

- 1] Standard Calculation
- $$\frac{14.5 \text{ Pellet} \times (500\text{FPS})^2}{(32.2+32.2) \times 7000} = \frac{3625000}{450800} = 8.04125998225$$
- 2] With 0.5% error applied to pellet
- $$\frac{14.5725 \text{ Pellet} \times (500\text{FPS})^2}{(32.2+32.2) \times 7000} = \frac{3643125}{450800} = 8.08146628216$$
- 3] With 0.5% error applied to the speed
- $$\frac{14.5 \text{ Pellet} \times (502.5\text{FPS})^2}{(32.2+32.2) \times 7000} = \frac{3661340.6}{450800} = 8.12187355811$$
- 4] With 0.5% applied to both
- $$\frac{14.5725 \text{ Pellet} \times (502.5\text{FPS})^2}{(32.2+32.2) \times 7000} = \frac{3679647.3}{450800} = 8.16248291925$$

The difference between the standard calculation and with 0.5% applied to both weight and speed is 0.121222937

As you will see it is possible with speed and weight errors on 14.5 pellet at 500 FPS to have an equipment error that will change the reading by 0.12ft lbs! It is also possible for one error to cancel the other out, so don't make an allowance just for equipment error, but be aware of its potential.

LATITUDE AND ALTITUDE

For gravity a fixed value is used in the conversion to muzzle energy, a conversion for your particular altitude is not required as the speed measured is a FACT as is the weight of the projectile.

The same applies to a conversion in the calculation from speed to energy for latitude and any change this will give to acceleration due to gravity.

The important point to be aware of is that latitude and altitude will have an effect on the projection back to the muzzle from the point of measurement, this effect is very small indeed.

ACCELERATION DUE TO GRAVITY

The weight of a grain depends upon the altitude, the standard value for gravitational acceleration is 9.80665m/s (32.174048556) per second per second (at sea level).

This calculation uses a theoretical standard for acceleration due to gravity as the gravitational attraction is not consistent and varies due to a number of variables including height above sea level, where on earth's surface the measurement is taken and the gravitational forces from the sun and moon etc., for calculations related to dynamics it is usual to give the acceleration due to gravity in three significant figures therefore we recommend 32.2 is used for all dynamic calculations.

THE WAY FORWARD

- 1] To obtain a standard conforming to BS6002, using grams to express the mass of the pellet, and give the results of energy in joules.
- 2] To express the results of the test by its standard deviation, giving a percentage of confidence to confirm the airguns legal status.

Note: In law the charge is for possessing an air weapon capable of exceeding the permitted limit, normally when tests are conducted the airgun is not in the possession of the accused, therefore the result of the test presume that they would be the results if the

air weapon was tested when in the possession of the accused can you be absolutely certain? or should you be pointing out this is an assumption!

Other assumptions often quoted are velocities and energies of pellets where deaths have occurred, these figures should be expressed with the declaration that this is an assumption made after testing the air weapon for power, whilst not unreasonable the velocity of the 'death pellet' is actually unknown.

KINETIC ENERGY IN FOOT/ POUNDS (Ft/ Lbs)

FORMULA: E = Kinetic energy
M = Mass
V = Velocity
W = Weight of body in lbs
G = Acceleration due to gravity

$$\frac{\text{Weight (Grains x Velocity)}^2}{2 \times G \times 7000} = \frac{W \times V^2}{(7000 \text{ grains} = 1 \text{ lb})}$$

EXAMPLE: To convert 14.5 grain pellets travelling at 500 F.P.S. using acceleration due to gravity at 32.2 F.P.S.

$$E = \frac{14.5 \times (500)^2}{(32.2 + 32.2) \times 7000}$$

$$E = \frac{3625000}{450800}$$

$$E = 8.04 \text{ ft lbs}$$

FORMULA FOR JOULES ENERGY: (KE= 0.5 x MV²)

FORMULA: E = Kinetic energy
M = Mass (weight of body in grams)
V = Velocity

EXAMPLE: To convert 14.5 grain pellet travelling at 500 F.P.S. to energy, expressed in joules, convert the pellet weight to grams and speed to meters per second.

$$\frac{\text{Weight (Grams) x Velocity (Metres per second}^2)}{2000} = \frac{W \times V^2 (M/S)}{2000}$$

$$= \frac{0.9396 \times (152.4)^2}{2000} = 10.91 \text{ J}$$

CONVERSION: 1 FT LB (KE) = 1.3558179483314004 Joules (KE)

7000 grains = 1 Pound Avoirdupois

453.59237 grams = 1 Pound Avoirdupois

To convert grams into grains multiply by 15.4323607345

To convert grains into grams multiply by 0.647989

To convert F.P.S. into M.P.S. multiply by 0.3048

To convert M.P.H. into F.P.S. multiply by 1.466667

To convert joules to foot pounds multiply by 0.73756214927727

To convert foot pounds to joules multiply by 1.3558179483314004

STANDARD AIR GUN TEST

(For the purpose of establishing muzzle energy)

- 1] Test fire 3 sets of 5 shots as follows:
 - a) 5 shots with lightweight lead air gun pellet
 - b) 5 shots with medium weight lead air gun pellet
 - c) 5 shots with heavyweight lead air gun pellet

This test is to establish if a formal test is required.

Note: In the case of .20, .25, etc, where light, medium and heavy weight pellets are not always available in “waisted” profile use commercially available pellets.

- 2] If the test shows that the air gun on any of the shots produces a muzzle energy that exceeds the maximum allowed by the Firearms Act 1968 as amended for non-specially dangerous airguns a formal test using the pellet weight giving the highest reading shall be conducted.
- 3] Weigh 10 pellets individually before the test fire, fire each pellet recording the velocity, saving each fired pellet for weight checking after firing. Note it is the fired pellet that is being recorded for velocity.
- 4] If one or more of the test shots exceed the maximum energy (currently six foot pounds) for air pistol and twelve foot pounds for air weapons other than air pistols, the result will be positive. To confirm the accuracy of the measurement re weigh each pellet!
- 5] If the airgun is subject to the possibility of having been used illegally and is seized with pellets, test fire with pellet found and the airgun as seized. Conduct the standard airgun test (note this is optional and subject to your S.O.P.)
- 6] For pre charged airguns and those powered by CO² canisters test the airgun as found / supplied to you before recharging to the manufacturers recommended pressures or the fitting of a new CO² canister.
- 7] For pump up type airguns use manufactures instructions for the formal test, then to determine the maximum power by increasing the number of pumps until maximum power is obtained.

Pellet type (to apply unless the pellet type found with the airgun differs)

The pellet type must conform to the description of waisted pellet examples below.



8] <u>Pellet diameter (mm)</u>	<u>Maximum</u>	<u>Minimum</u>
The diameter for .177 4.49	4.52	
The diameter for .20	5.10	5.04
The diameter for .22	5.52	5.49
The diameter for .25	6.35	6.32

9] Weight category (shown to give an indication of typical examples)

<u>Pellet weight in grains</u>	<u>.177</u>	<u>.20</u>	<u>.22</u>	<u>.25</u>
Light	7.0-7.5	9.0-9.5	11.9-14.0	13.8-16.5
Medium	8.2-9.3	11.7-14.9	14.2-18.0	17.0-22.5
Heavy	10.0-12.0	16.5-17.0	18.2-25.0	24.0-27.0

10] Equipment

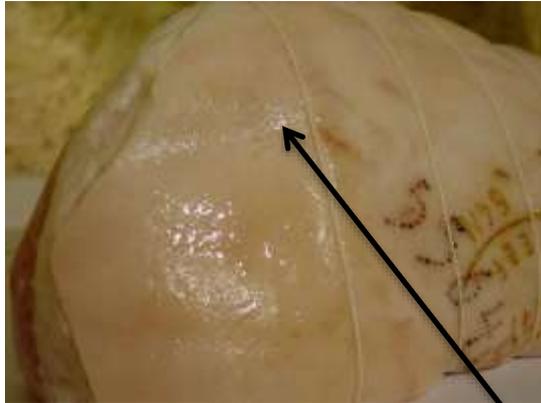
- a] The equipment used to conduct the test must be of sufficient quality, and be accompanied by a valid and current calibration certificate, the certificate must be traceable to a national standard or issued by the design authority (manufacturer).
- b] Maximum equipment error must not exceed 0.5%, (95% confidence).

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- c] The equipment must be tested and calibrated in accordance with manufacturers recommendations.
 - d] All tests must be completed with muzzle of the air gun between 12 and 15 inches from the first point of measurement and in the horizontal plane.
 - e] Scales must be capable of weighing to an accuracy of one tenth of a grain.
 - f] The scales must be checked with a reference weight of a weight within the range of the pellets to be used for the test, i.e. for .22 a weight between 11.9 and 25 grains. Therefore 2 weights will be sufficient to test the scales for pellets ranging from .177 to .25 calibre, i.e. 10 grains and 15 grains. The weights must be accompanied by a valid calibration certificate, this certificate must be traceable to a national standard.

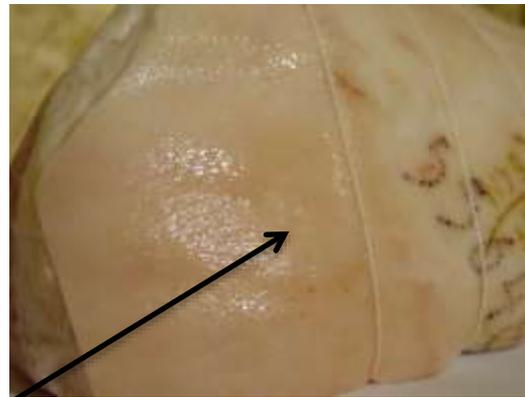
11] Notes

- i] Pellet quality and consistency can be determined by a visual check.
- ii] It is known that an airgun can give different results if the temperature when tested is high or low, it is important to record the temperature when testing. If the temperature is within the standard climatic range as found in the United Kingdom, the result will be valid, however, extremes should be avoided, as they can affect the airgun as well as the flight of the projectile. Therefore it is recommended that the temperature range is within 5° to 30° centigrade.
- iii] Normally observed humidity will not affect the speed of the pellet over the distance of 12 to 15 inches from the muzzle of the airgun enough to affect results appreciably, however an adjustment for the effect of gravity, humidity and other factors must be considered when considering a discount to muzzle energy results.
- iv] Test pellets should be selected from commercially available waisted lead air gun pellets.

- v] The pellets used for the recorded power test should be carefully examined for visual defects. Each pellet must be weighed before firing and its weight recorded, and again after firing if energy calculations exceed legal maximum powers.
- vi] The airgun upon receipt shall have no more than 15 test shots fired before a formal recorded test. Unless testing with pellets seized/supplied with the airgun is required, the number of pellets fired of each type will be subject to the forensic strategy decided upon. A formal test will not normally be necessary if a screening test firing 5 pellets for low weight, 5 of medium and 5 of heavy weight show the airgun to be under maximum power permitted.
- vii] The purpose of a standard airgun test is to determine the muzzle energy of the airgun, the above procedures are designed to give a fair and honest appraisal of power using commonly available lead pellets.
- Viii] Consider applying up to a 5% discount to all muzzle energy results to discount any possibility of equipment error, variables due to calculation values and the effects of drag, altitude, latitude and humidity and other external factors.

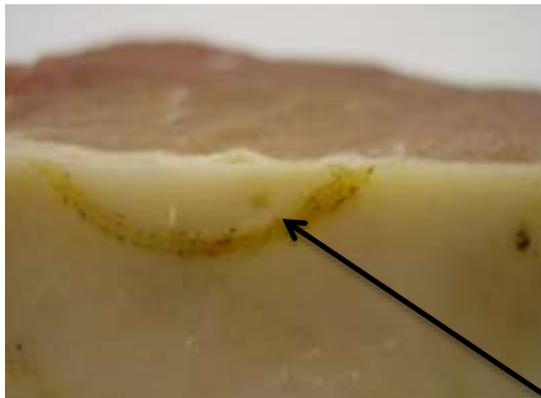


.177 BB (Steel)
Impact velocity: 243 FPS (165 MPH)
Impact energy: 0.95 joules
Pellet weight: 5.3 grains
Result: No penetration

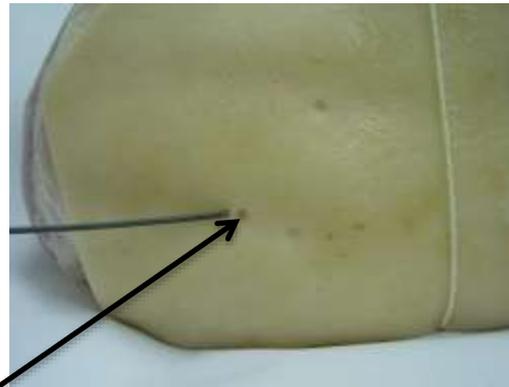


6mm BB (plastic)
Impact velocity: 657 FPS (448 MPH)
Impact energy: 2.43 joules
Pellet weight: 1.8 grains
Result: No penetration

Impact



.177 BB (Steel)
Impact velocity: 274 FPS (186MPH)
Impact energy: 1.2 joules
Pellet weight: 5.3 grains
Result: Skin breakage (no penetration)



.177 BB (Steel)
Impact velocity: 274 FPS (186MPH)
Impact energy: 1.2 joules
Pellet weight: 5.3 grains
Result: Skin breakage (no penetration)

Impact



.177 BB (Steel)
Impact velocity: 413 FPS (281 MPH)
Impact energy: 2.72 joules
Pellet weight: 5.3 grains
Result: Penetration to 3mm



6mm BB (plastic)
Impact velocity: 1066 FPS (726 MPH)
Impact energy: 6.17 joules
Pellet weight: 1.8 grains
Result: Penetration to 9mm



.177 BB (Steel)
Impact velocity: 719 FPS (490 MPH)
Impact energy: 8.25 joules
Pellet weight: 5.3 grains
Result: Penetration to 70mm



6mm BB (Plastic)
Impact velocity: 1232 FPS (840 MPH)
Impact energy: 8.22 joules
Pellet weight: 1.8 grains
Result: Penetration to 18mm

Notes:

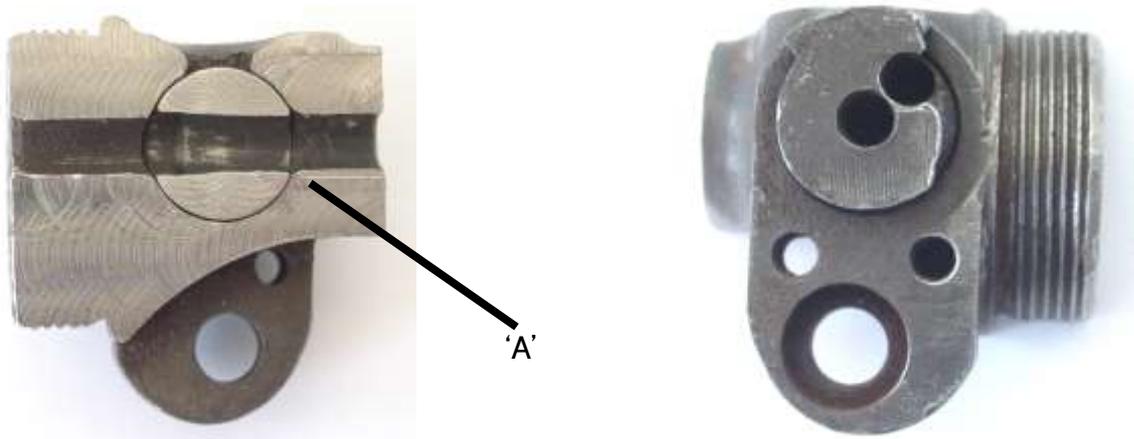
1. .177 steel BB penetrates deeper than 6mm plastic BB, due to surface area of projectile/energy density.

2. With a muzzle velocity of 1232 feet per second (840 MPH) for the 6mm plastic BB, note the projectile has fragmented.

3. 1232 feet per second was achieved by firing the 6mm plastic BB in a high power air rifle.

THREE TYPICAL 'TAP LEVER' AIR RIFLES (.22)

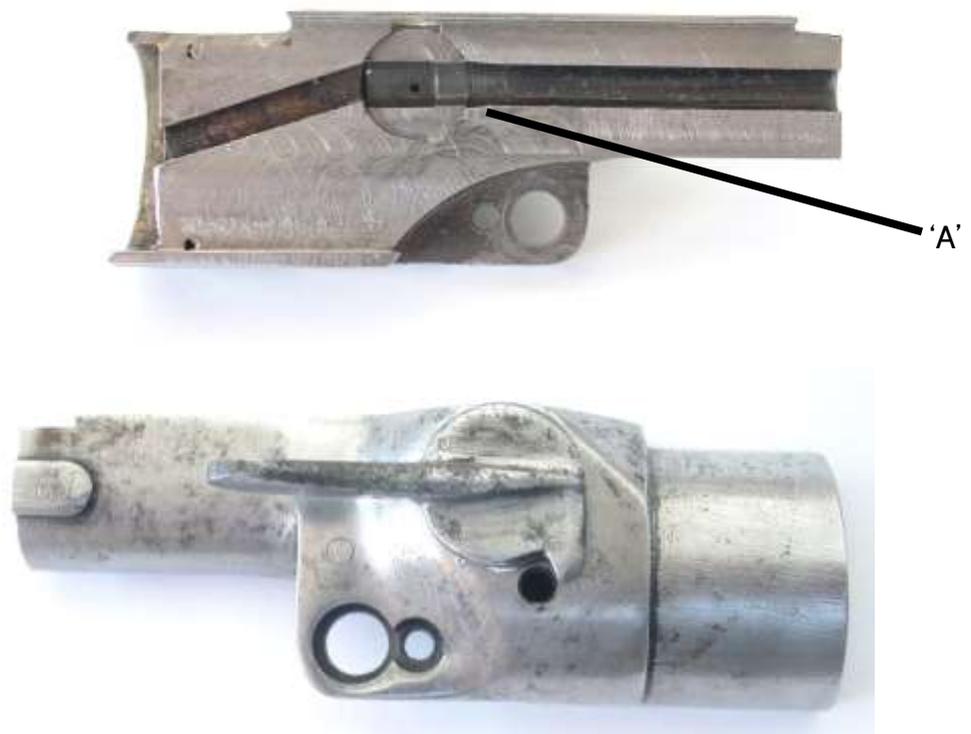
LINCOLN JEFFERY Note: Barrel with chamfer / lead to guide pellet into bore 'A'.

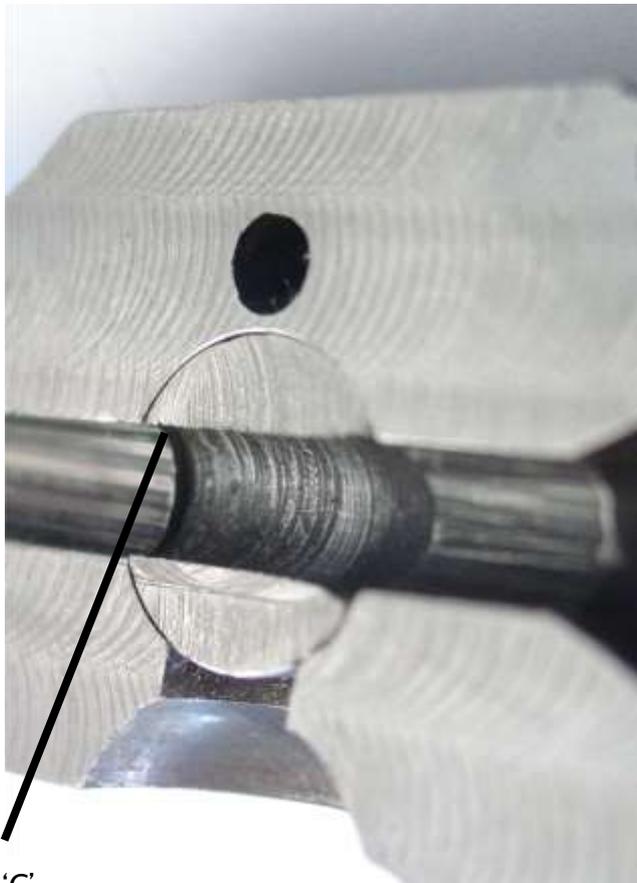


RELUM TORNADO

'A'.

Note: Barrel with chamfer/lead to guide pellet into bore

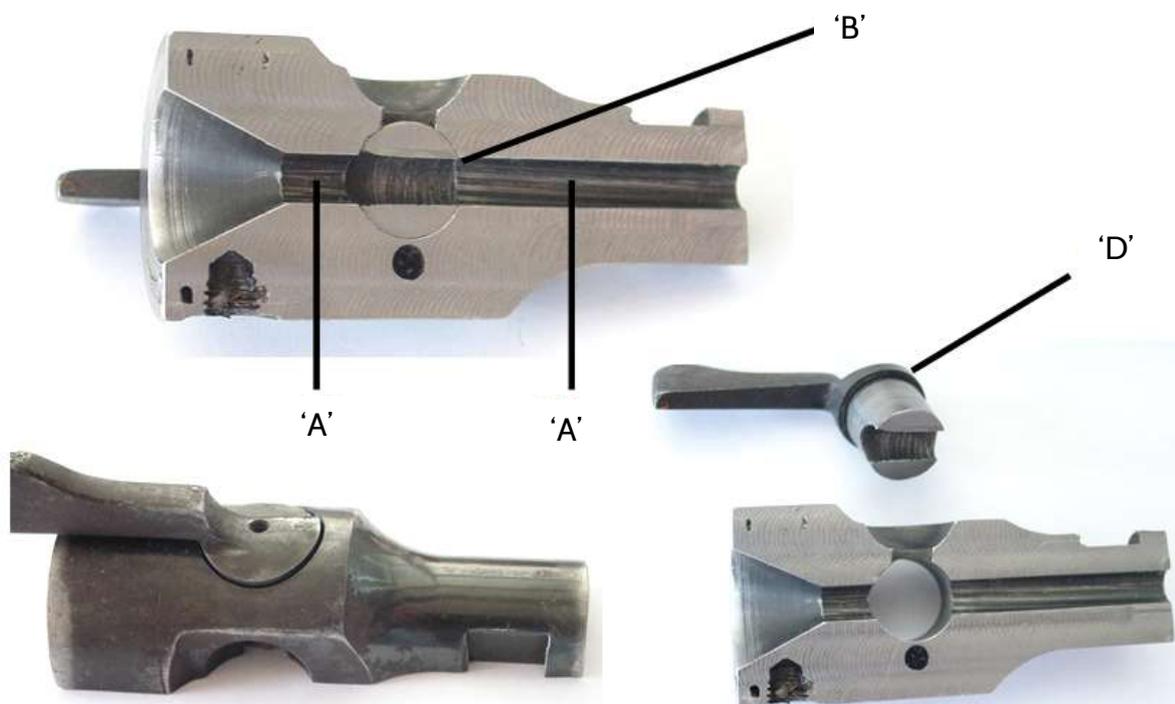


BSA AIRSPORTER

'C'

Notes:

- 1] Rifling both sides of tap 'A'.
- 2] Barrel with no champher/lead to guide pellet into bore 'B'.
- 3] Tap does not align with bore 'C'.
- 4] Tap with no shim (shim would make the fault worse) 'D'.
- 5] Tap does not align with barrel, so expect a 'shave' of pellet head and skirt.
- 6] Weigh pellet after firing to ensure the pellet passing through Crono is complete and has not been 'shaved' by the non-alignment .



'A'

'A'

'B'

'D'