Comprising: 3 14" steel rods $\frac{3}{16}$ ", $\frac{1}{4}$ ", $\frac{5}{16}$ " diameter

3 32" steel rods ³/₁₆", ¹/₄", ⁵/₁₆" diameter

2 Rule rest blocks, 1 clamp assembly, 1 allen key

Order code: 76-0203 £78.00 + VAT (rule not included)

Used for measuring overall barrel lengths accurately

USER INSTRUCTIONS

- 1] Check to ensure the firearm is unloaded and safe to handle:
- 2] Clean the breech face and bore of the firearm;
- 3] Check there is no firing pin protrusion;
- 4] With the gun closed and the breech locked; select the rod to pass down the barrel from the muzzle;
- 5] Clean the rod face and slide down the barrel to contact the breech face;
- 6] Slide the clamp assembly down the rod until it comes into contact with the end of the muzzle;
- 7] Tighten the clamp assembly screw; then remove the rod/clamp assembly and lay the rod on the rule rest blocks;
- 8] Place the calibrated steel rule with the end touching the clamp assembly alongside the steel rod;
- 9] Read off the measurement;
- 10] Consider photographing the rule/rod set up, and a close up of the measurement for future reference.
- 11] Define as 'no deduction has been made for chamber dimension tolerances, or the internal ballistics of the cartridge itself' (see measuring barrel lengths notes on Helston Forensics website).